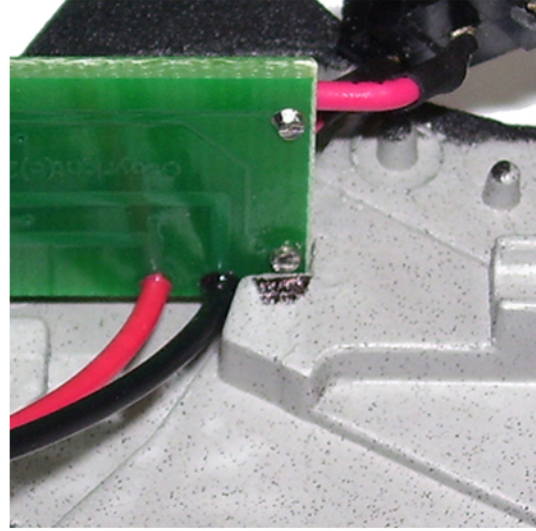
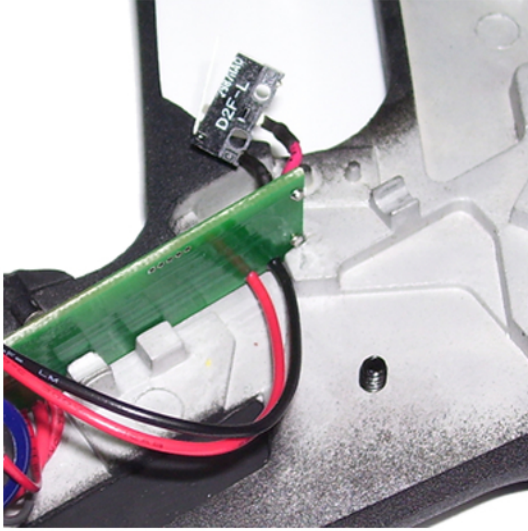


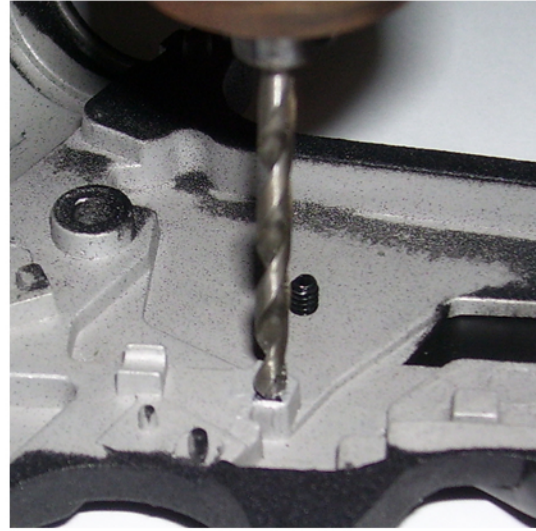
Alpha Black Upgrade Board Installation Manual

1. Remove excess solder from contacts if needed.
2. Mark the material that will need to be removed.

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3. Mark with a center punch and drill using a 9/64" bit.



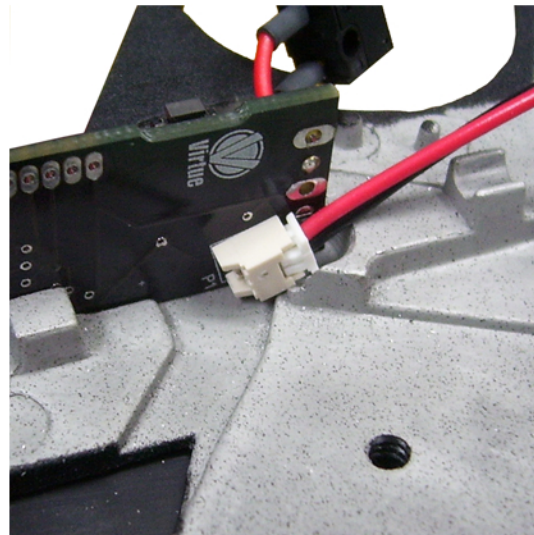
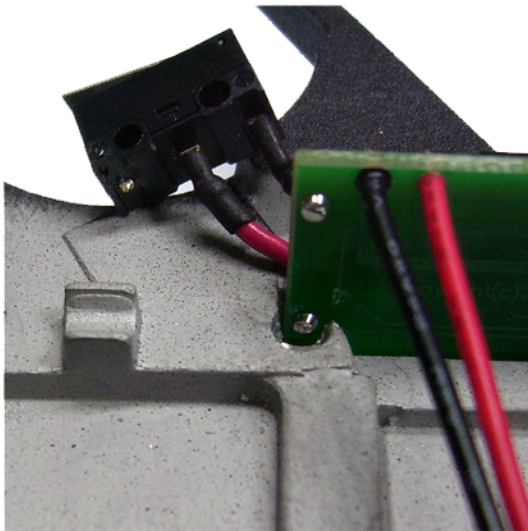
4. Do NOT drill past the lower ledge. This will leave enough room so you don't drill all the way through the body. Bore right receiver half out with 1/4" bit if needed. Remove any burrs or excess material with a small file if necessary.



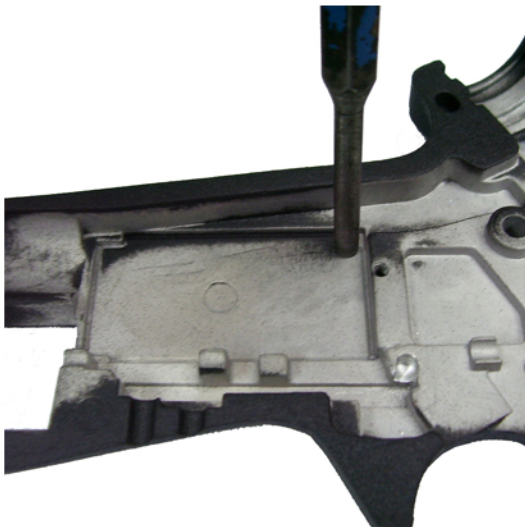
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Courtesy www.TippmannParts.com

5. Check board clearance on both sides. (2 different boards shown.)



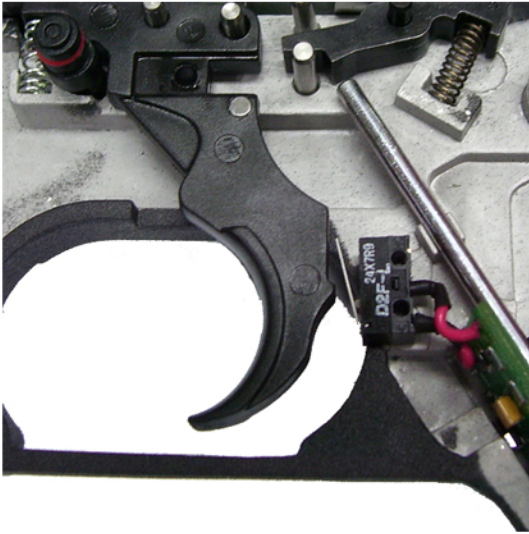
6. Remove battery cover.



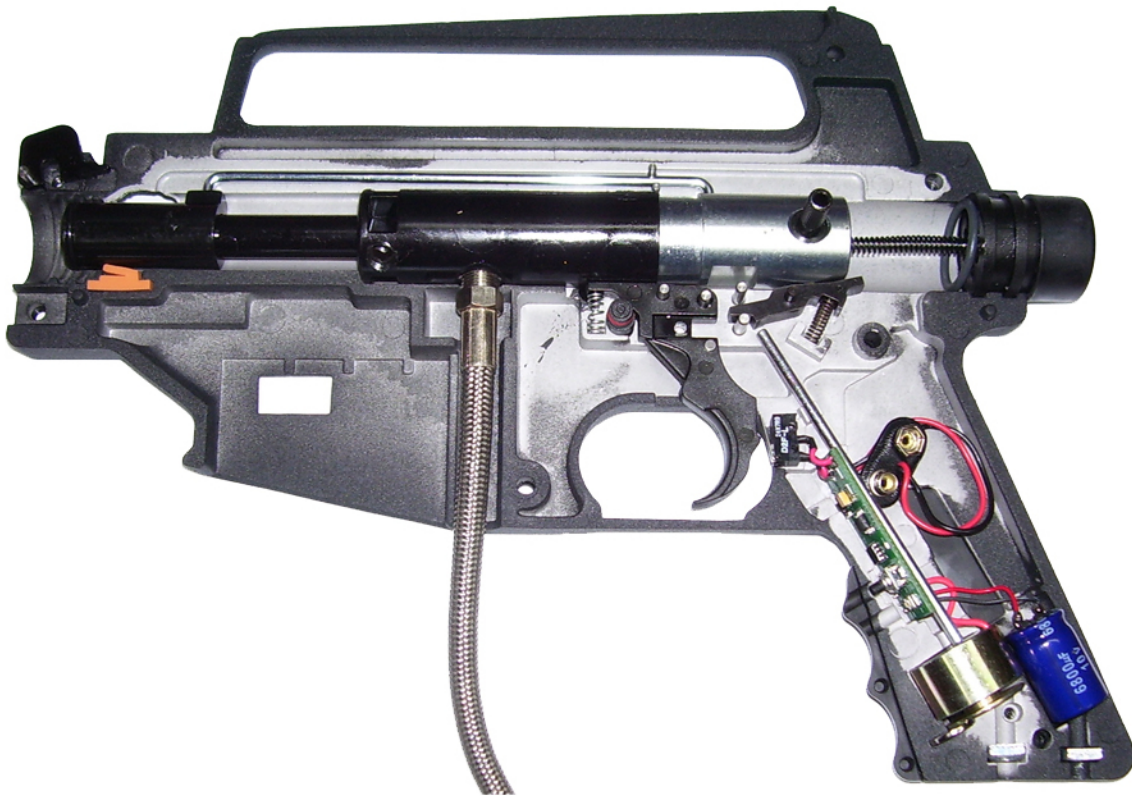
7. Install Upgrade to E-Grip Kit.



8. Remove trigger slider



9. Install original parts



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